



LINGATEC SOLUÇÃO EM MOVIMENTAÇÃO DE CARGAS LTDA
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Green Pin® Master Link Assembly EN 1677-4 GR8

Grade 8 master link assembly EN 1677-4

- **Material:** alloy steel, grade 8, quenched and tempered
- **Safety factor:** MBL equals 4 x WLL
- **Standard:** EN 1677-4, ASTM A952/952M and ASME B30.9
- **Finish:** painted white*
- **Temperature range:** -40 °C up to +200 °C

• **Certification:** 2.1 2.2 3.1 MTC^b MPI^a CE IIB

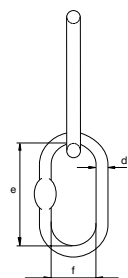
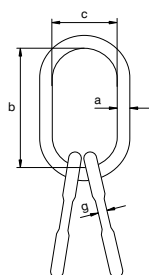
• **Article code:** scan QR code to see article codes

• **Note:** from 60 t without flat part. For use of this component in a wire rope sling the safety factor must be 5 : 1, see the table on page 84

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MTS



diameter	diameter chain 3/4 legs		working load limit	length inside	width inside	diameter	length inside	width inside	thickness	weight each
a mm	$\beta \leq 45^\circ$ mm	$45^\circ < \beta \leq 60^\circ$ mm	t	b mm	c mm	d mm	e mm	f mm	g mm	kg
16	6	6/7	2.5	120	70	13	115	60	7	1.20
18	6/7	8	3.5	135	75	16	120	70	7	3.10
22	8	10	6.5	170	90	18	135	75	9	3.30
25	10	13	8.5	190	103	20	150	82	11	4.50
28	-	-	10	209	120	20	150	82	11	5.40
30	13	16	13	235	125	22	170	90	14	7.20
36	16	18/19	17	270	145	25	190	103	14	11.2
38	-	20	20.8	250	150	28	209	120	17	13.3
45	18/20	22	30	300	200	36	270	145	22	25.3
50	22	26	40	380	200	38	250	150	22	32.2
55	26	32	50	360	200	38	250	150	22	35.2
60	-	-	60	430	220	45	300	200	45	54.2
70	32	-	80	500	250	55	360	200	55	86
80	-	-	100	503	250	55	360	200	55	103